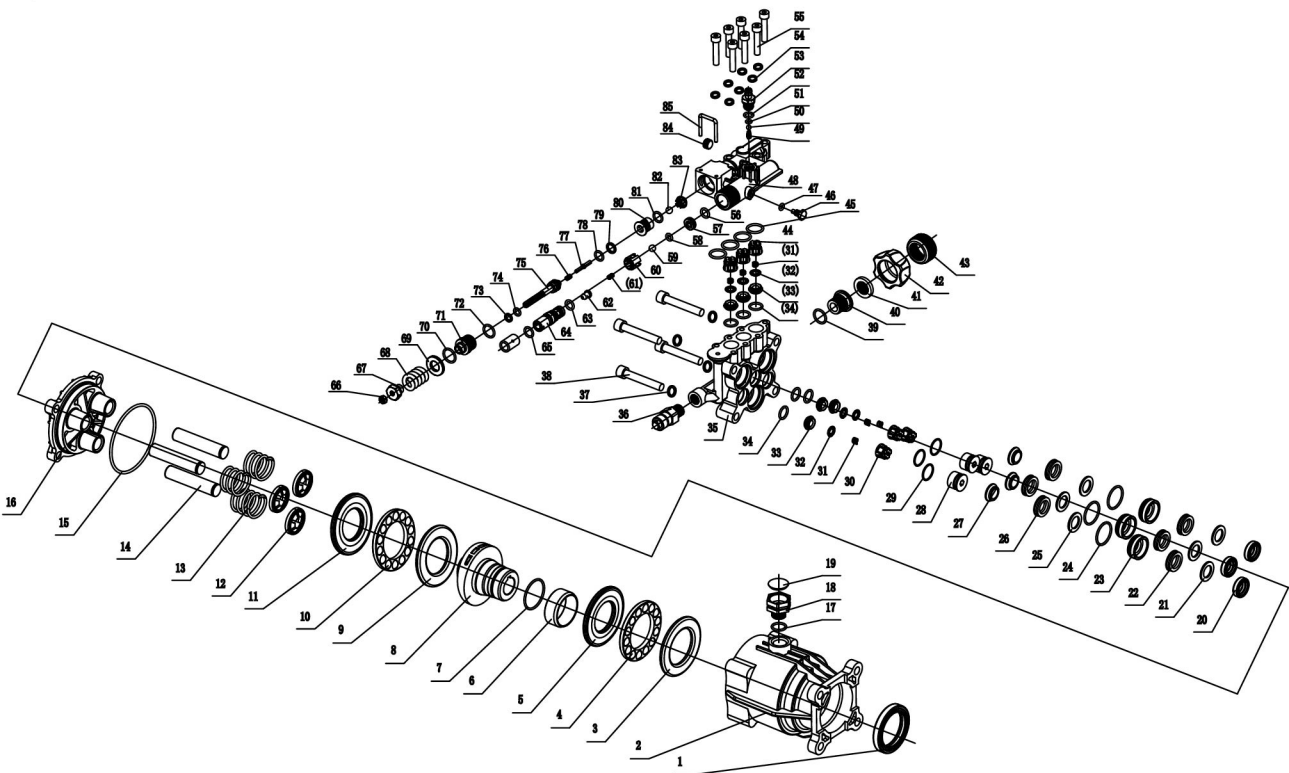


QH-180 PUMP PARTS LIST



No	name	QTY	No	name	QTY	No	name	QTY
1	Oil seal	1	30	valve plank	3	59	ball	1
2	flange plate	1	31	valve spring	6	60	valve seat	1
3	51108-F bearing(loose)	1	32	valve washer	6	61	spring	1
4	51109-F bearing	1	33	valve base	6	62	nozzle	1
5	51110-F bearing(close)	1	34	O-ring	6	63	O-ring	1
6	steel lagging	1	35	pump head	1	64	nipple	1
7	O-ring	1	36	temperature control valve	1	65	O-ring	1
8	cam	1	37	oil cap washer	4	66	nut	1
9	51108-E(loose)	1	38	screw	4	67	nut	1
10	51109-E bearing	1	39	O-ring	1	68	spring	1
11	51110-E(close)	1	40	inlet pipe	1	69	washer	1
12	spring plate	3	41	gasket	1	70	O-ring	1
13	piston spring	3	42	ring nut	1	71	vale cap	1
14	piston	3	43	ring nut	1	72	O-ring	1
15	O-ring	1	44	valve plank	3	73	uncork ring 1	1
16	pump crankcase	1	45	O-ring	4	74	O-ring	1
17	O-ring	1	46	plug2	1	75	valve	1
18	oil plug seat	1	47	O-ring	1	76	valve spring	1
19	oil plug cover	1	48	pump body	1	77	pin	1
20	oil seal	3	49	spring	1	78	O-ring	1
21	assistant water seal mat	3	50	ball	1	79	uncork ring 2	1
22	assistant water seal	3	51	O-ring	1	80	top seat	1
23	pilot seat	3	52	O-ring	1	81	O-ring	1
24	O-ring	3	53	connector	1	82	ball	1
25	main water seal mat	3	54	oil cap washer	7	83	base	1
26	main water seal	3	55	screw	7	84	plug1	1
27	water seal washer	3	56	O-ring	1	85	u-plug	1
28	bilging valve bonnet	3	57	valve	1	86		
29	O-ring	3	58	O-ring	1	87		